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AFFDL-TR-73-130

Volume II

## THE STRESS ANALYSIS OF LOADED ROLLING AIRCRAFT TIRES

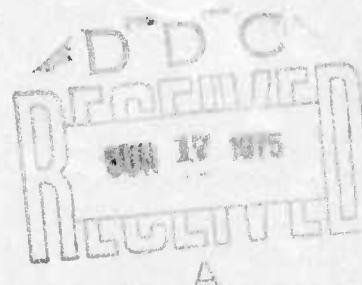
Volume II  
Computer Program

A. L. DEAK

R. C. JOHNSTON

MATHEMATICAL SCIENCES NORTHWEST, INC.

OCTOBER 1973



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**AFFDL-TR- 73-130**

**Volume II**

**THE STRESS ANALYSIS OF LOADED  
ROLLING AIRCRAFT TIRES**

**Volume II  
Computer Program**

*A. L. DEAK*

*R. C. JOHNSTON*

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## FOREWORD

The program described in this report reflects the research phase of the numerical facilitation of the hybrid stress finite element method for the large deflection stress analysis of multi-layered aircraft tires. The work was administered by the Air Force Flight Dynamics Laboratory, WPAFB, Ohio, under Contract Nos. F33615-72-C-1693 and F33615-73-C-3002 for the period of 10 January to 12 November 1973 under Project 1369, "Mechanical Sub-Systems for Advanced Military Flight Vehicles," Task No. 136903, "Landing Gear System Ground Contact Components for Advanced Military Flight Vehicles." Dr. H. K. Brewer served as the principal technical monitor for the Air Force.

The authors are indebted to Marianne M. Montgomery whose insight into the problems of large-scale computer program development has allowed the completion of the work leading up to this program.

The contractor report number is MSNW 73-303-1.

This technical report has been reviewed and is approved.

Kennerly H. Digger  
Kennerly H. Digger  
Chief, Mechanical Branch  
Vehicle Equipment Division  
Air Force Flight Dynamics Laboratory

## ABSTRACT

Presented is a description of the FORTRAN/COMPASS computer code for the large deflection stress analysis of multi-layered aircraft tires. The program is modulated into nine overlays within the framework of dynamic storage allocation and is operational on the CDC-6600 machine under the SCOPE 3.3 system.

TABLE OF CONTENTS

SECTION	PAGE
1. INTRODUCTION	1
1.1. Storage Allocation and Input/Output Characteristics	1
1.2. Fortran Extended Code	4
1.3. Library Routines	4
1.4. Assembly Language Subroutines	4
2. PROGRAM ORGANIZATION	7
3. OVERLAY DESCRIPTION	9
3.1. Overlay (KTIRE, 0,0)	9
3.2. Overlay (KTIRE, 1,0)	9
3.3. Overlay (KTIRE, 2,0)	9
3.4. Overlay (KTIRE, 3,0)	9
3.5. Overlay (KTIRE, 4,0)	10
3.6. Overlay (KTIRE, 5,0)	13
3.7. Overlay (KTIRE, 6,0)	14
3.8. Overlay (KTIRE, 7,0)	14
3.9. Overlay (KTIRE, 9,0)	15
4. FILES AND COMMON BLOCKS	16
4.1. Common Blocks	16
4.2. Sequential Files	19
4.3. Random Access Files	19

SECTION	PAGE
4.4. Data Flow Chart	22
5. INPUT DATA PREPARATION	30
5.1. Title Cards	30
5.2. Control Cards	31
5.3. Nodal Data	32
5.4. Element Data	33
5.5. Prescribed Forces	34
5.6. Prescribed Displacements	34
5.7. Curvefitting the Meridian Reference Surface	36
5.8. Increment Data	36
5.9. Contact Data	37
5.10. Print Options	37
5.11. Commenting the Input Records	38
5.12. Input Table Summary	39
6. OUTPUT DESCRIPTION	43
7. ERROR EXITS	45
8. TIMING AND STORAGE	46
9. SAMPLE INPUT	47
10. PROGRAM LISTING	53
REFERENCES	80

LIST OF TABLES

TABLE		PAGE
I	Data Flow of the Fourth Overlay	12
II	Sequential File Description	19
III	Random Access Files	20
IV	Data Flow Chart	22

LIST OF ILLUSTRATIONS

FIGURE	PAGE
1 Geometrical Characterization for Sample Input Set	52

## 1. INTRODUCTION

The computer code for the stress analysis of aircraft tires is designed to solve the following problems:

- Inflation of the lifted but unloaded tire
- Rotation of an inflated but unloaded tire
- Contact problem of a statically loaded and inflated tire
- Contact problem of a loaded rolling aircraft tire.

The code is subdivided into eight overlays within the framework of dynamic storage allocation. In the first four overlays the input data is reduced to set up quantities associated with the geometrical configuration. The fourth overlay calculates the element stiffness and load matrices, which are assembled in the fifth overlay. The sixth overlay contains a direct equation solver with one right-hand side. For the contact problem, the seventh overlay generates the flexibility matrix coefficients using a direct multiple right-hand side equation solver. The actual contact problem algorithm is contained in the eighth overlay.

In the following section, the structure and modulation of the code will be described in detail.

### 1.1. Storage Allocation and Input/Output Characteristics

The data management of the computer code incorporates those primary features of the CDC 6600 system which are necessary for the efficient flow of large sets of information. Information storage and retrieval procedures were designed to minimize:

- Central memory required
- Input/output access time
- Program maintenance and modifications.

The following main features of the CDC 6600 system were used to achieve the above objectives:

- Random access input/output subroutines
- Unblocked, unbuffered files
- Blank common.

The random access subroutines are library input/output routines, supported by CDC, which provide the capability for direct storage and retrieval of records on a file, as opposed to sequential files which require accessing the records preceding the desired one. In the computer code, these mass storage routines are used extensively to store the

- Input data and
- Computed data

between overlays, which allows the program to

- Select,
- Input and
- Output

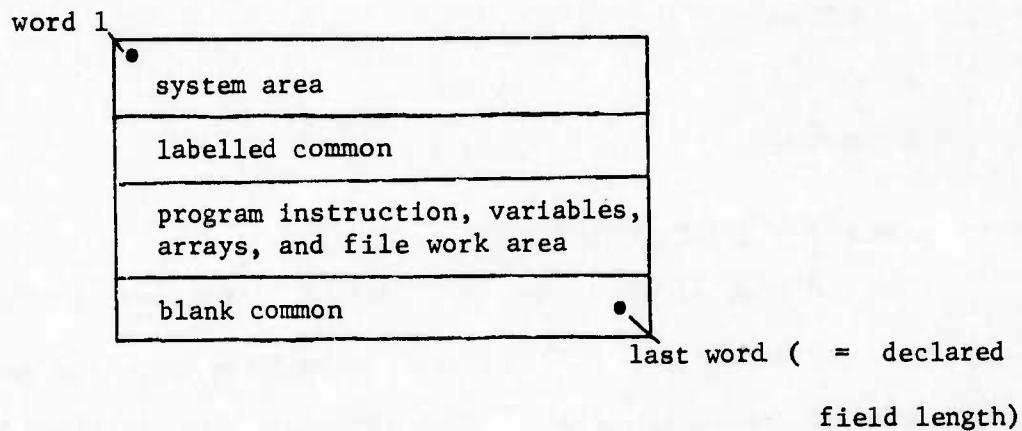
only those data which are necessary in the particular overlay under consideration.

Unblocked, unbuffered files are used to store the intermediate data; for instance, in the calculation of the element stiffness and element load matrix. These files are accessed repeatedly in a sequential manner. These unblocked, unbuffered files are efficient for reading and

writing large records, since the information is read directly from the disk into the program array area. Note that the records in blocked and buffered files would first be read into an intermediate system storage of the central memory area, and then transferred into the program array area.

The proper use of blank common allows the code to have a general work area available, whose length depends only on the field length declared on the job card. This area is dynamically divided among the arrays needed in executing the current overlay.

Thus, the central memory disposition of the codes have the following structure:



The above construction allows the user to specify a field length tailored to the data size.

In the current code, each overlay determines the length of the arrays used and stacks them nose-to-tail in blank common.

The current code uses no tapes. It is realized that this feature is essential in modern technology and thus we propose to perform all improvements in the "no tape" philosophy.

### 1.2. Fortran Extended Code

Two versions of the code are provided, one produced via the RUN compiler and the other the fortran extended (FTN) version. The RUN version varies from the FTN version by its IF UNIT tests, presence of RETURN statements in overlay main programs and its compass decks.

All of these are provided.

### 1.3. Library Routines

Besides the standard library routines, the codes employ the following special features of the CDC 6600 library:

- BUFFER IN
- BUFFER OUT
- READMS
- WRITMS

### 1.4. Assembly Language Subroutines

The CDC 6600 assembly language, COMPASS (COMPrehensive ASSEMBly language), is particularly suited to substantially reducing the computation time of looped operations. The improvements are realized by:

- More efficient retrieval of array elements
- Overlapping of data storage and retrieval from central memory with multiplication, addition and subtraction
- Efficient use of the instruction stack which holds seven words (up to 28 instructions) in the central processor.

Well coded compass routines will execute computational do loops from 5 to 6 times faster than normal Fortran IV on the CDC 6600.

In the present code, six of the heavily used matrix manipulation subroutines are written in COMPASS:

- MATMPY
- MATADD
- MATSMP
- INPRDS
- VECMAT
- EMULT

There are six special compass subroutines to perform tasks which standard Fortran IV is not designed to handle. These are listed below:

- KFL
- SSZER $\phi$
- MSTG
- GET
- PUT
- STRM $\phi$ V

KFL is a COMPASS subroutine which retrieves the field length requested by the job. This information allows the program to use all central memory available. Furthermore, for each data set, a minimum field length requirement may be tailored.

SSZER $\phi$  is designed to set array values to zero during execution in a minimum amount of time. The routine is used extensively throughout the code.

MSTG, GET, PUT, and STRM $\phi$ V are COMPASS routines which perform character and string manipulation. They are used in dynamic storage

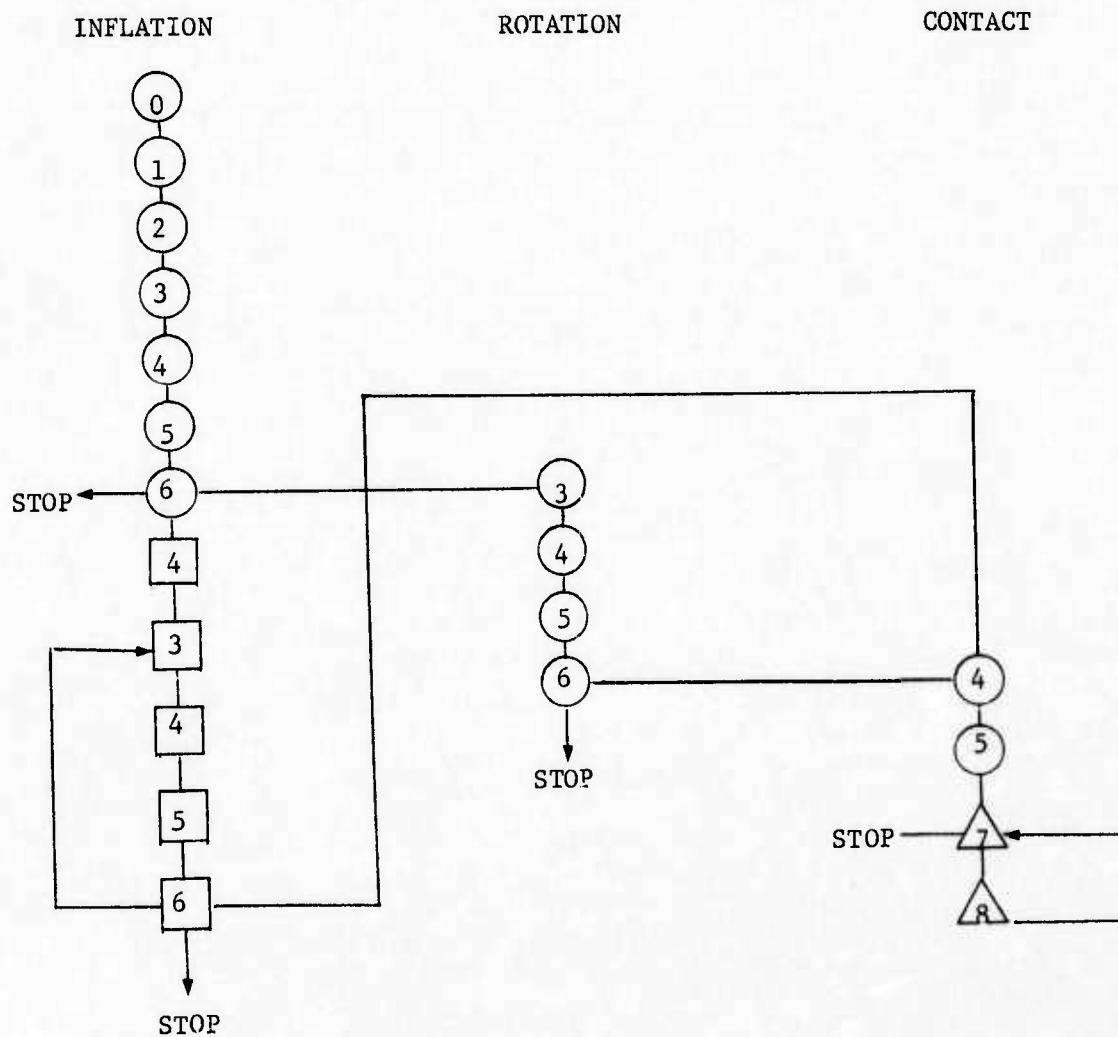
allocation and by the free field input reader which reduces considerably  
the time required by the user to enter and debug his input data.

## 2. PROGRAM ORGANIZATION

The program is organized according to the following problem types:

- inflation
- inflation and rotation
- inflation and contact
- inflation, rotation and contact

The general data flow is shown below, where the numbers refer to the overlays under consideration.



In the above data flow the symbol  $\square$  refers to the incremental inflation process. The symbol  $\triangle$  refers to the contact iteration algorithm.

### 3. OVERLAY DESCRIPTION

#### 3.1. Overlay (KTIRE, 0,0)

This overlay controls the general data flow as described in Section 2. It performs the initialization of labeled common blocks, opens random access mass storage files and facilitates the storage requirements within the framework of dynamic storage allocation. This overlay also contains various utility programs and assembly language routines for vector and character manipulations.

#### 3.2. Overlay (KTIRE, 1,0)

All the input data are read from cards in this overlay and then they are placed on random access mass storage files. The input data are checked for logical errors which are summarized at the end of the data processing phase, using the subprograms RANGE, WRDCHK and COMPCHK. The primary control parameters are also set up here in the labelled common blocks SIZE and CONTACT.

#### 3.3. Overlay (KTIRE, 2,0)

This overlay performs the preliminary nodal calculations such as

- cartesian and curvilinear coordinates
- surface vectors of the undeformed reference surface
- cord angle distribution along the meridian.

The resulting data are placed on random access mass storage files.

#### 3.4. Overlay (KTIRE, 3,0)

The intrinsic reference element properties, such as

- element area
- element centroid
- local unit vectors
- local element vertex coordinates
- average cord angles

are generated here and then placed on random access mass storage files.

### 3.5. Overlay (KTIRE, 4,0)

This overlay sets up the element stiffness matrix and load vector according to the hybrid stress finite element formulation outlined in [1].

In principle, the element complementary energy matrix and the boundary work by the stress resultants are calculated here, followed by the elimination of the undetermined stress coordinates using an out-of-core Choleski decomposition algorithm.

In particular, it performs the calculation of the

- element flexibility matrix
- element flexibility vector
- homogeneous incremental flexibility matrix
- incremental element flexibility vector
- particular incremental element flexibility matrix
- hybrid element load matrix
- hybrid element load vector
- incremental hybrid element load matrix.

Since all these element-wise calculations involve out-of-core processing, the theme of fourth overlay is established by the Choleski inversion routine and best explained by considering the main calling sequences as follows.

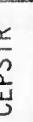
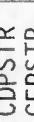
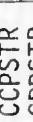
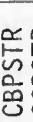
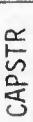
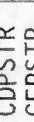
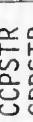
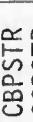
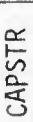
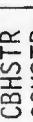
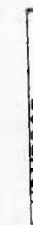
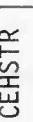
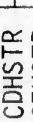
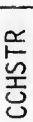
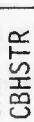
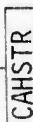
In Table 1 the key subroutines have the functions

- CUBRE sets up the Gaussian weights/nodes
- TRCALC sets up the transformation matrix in the local coordinate system for the lamina constitutive relations
- DCALC SCALC calculate the lamina compliance in a principal frame from the constituents elastic properties.
- ENER performs the calculation of the complementary energy matrices as indicated by Table 1.
- HBMERGE merges the layer complementary energy matrices due to homogeneous stress field to obtain the element flexibility matrix  $C_{\beta\beta}$ , as described in Section 3.1.10 [1].
- HAMERGE merges the layer complementary energy matrix due to homogeneous and particular stress field to obtain the corresponding element complementary energy matrix  $C_{\beta\alpha}$ .
- PQMERGE merges the incremental layer complementary energy matrices to form the corresponding element complementary energy matrices  $\Delta C_{\beta q}$  and  $\Delta C_{\alpha q}$ .
- WORK calculates the work done by the stress resultants on the reference surface displacements.
- PRESF sets up the external load vectors

DO 1200 KELNO = 1 , NOEL



DO 1200 LAYNO = 1 , NOLAY



1200 CONTINUE

Table 1.  
Data Flow of the Fourth Overlay

- CHOLESK performs the inversion of the element flexibility matrix  $C_{\beta\beta}$  using a Choleski decomposition procedure
- DECOMP
- FORSUB
- BAKSUB which takes into account the banded symmetric and staircase structure of this matrix.
- ELMAT forms the element stiffness matrix and load vector according to Equations (3.1.16) of [1].
- CAHSTR perform the area integrations using numerical
- : cubatures as described in Section 3, Vol. I.
- DSBQ

Note that a single pass at the fourth overlay sets up the element stiffness and load matrices. After assembling these in the augmented structure stiffness matrix and solving for the general displacements, one must sweep overlay four the second time to fetch the stress coordinates, using Equation (3.1.1.3) of [1] to obtain the layerwise stress distribution for each element.

### 3.6. Overlay (KTIRE, 5,0)

This overlay constructs the structure stiffness matrix for all the problems under consideration, and the structure load vectors for inflation and rotation problems.

The corresponding merge routine takes into account the banded and symmetric properties of the structure stiffness matrix which is augmented by a single load vector. According to the problem-size under consideration, this augmented matrix is subdivided into row-wise blocks for out-of-core processing. Each block is then placed on a random access file, so that the element stiffness matrix and load vector components may effectively be placed in the appropriate block under consideration.

After assembling, the homogeneous displacement boundary conditions are applied by zeroing out the corresponding rows and columns of the augmented structure stiffness matrix and placing a finite number in the diagonal.

For the contact problem, the same merge procedure is used, however, the structure stiffness matrix is augmented by multiple right-hand sides to obtain the appropriate flexibility matrix components required for the facilitation of the contact analysis.

### 3.7. Overlay (KTIRE, 6,0)

A standard Gaussian elimination routine is contained here which takes into account the banded and symmetric properties of the structure stiffness matrix, which is set up according to Section 3.6. The appropriate inner-product operations are coded in COMPASS as exhibited by the EMULT subroutine.

This overlay is assessed at each incremental step during inflation and also for the rotation problem. After each pass, the resulting solution vector is used to update the geometrical configuration according to the intrinsic initial stress formulation.

### 3.8. Overlay (KTIRE, 7,0)

This overlay sets up the appropriate flexibility matrix coefficients for the contact problem, which are obtained by a direct multiple right-hand side equation solver, called SOLVMOR. The relevant inner product operations in this routine are coded in assembly language with double overlapping, EMULT.

For the contact problem the global coordinate system is a cartesian reference frame. The appropriate element stiffness and load matrices are calculated in the fourth overlay. The structure stiffness matrix, as for the inflation or rotation problem, is again constructed in the fifth overlay.

The seventh overlay reads the above structure stiffness matrix and augments it with appropriate unit vectors defined by the candidate contact nodes under consideration. The corresponding flexibility matrix coefficients are then obtained from SOLVMOR, which destroys the structure stiffness matrix during the reduction process. Thus, during the contact iteration, the structure stiffness matrix is re-fetched from the mass storage files created by the fifth overlay.

### 3.9. Overlay (KTIRE, 9,0)

This overlay performs the iterative contact analysis as described in Section 3.2 [1].

#### 4. FILES AND COMMON BLOCKS

The program control variables are transmitted via labelled common blocks, while the relevant input or calculated data are placed on sequential or random access mass storage files.

##### 4.1. Common Blocks

BCINDEX contains the information for dynamic storage allocation:

- NOPOS or number of positions available for allocation.
- KSPACE or space available for allocation.
- INDEX or pointers to currently defined arrays

CONTACT consists of the information for the iterative contact algorithm:

- NORING or number of contact rings
- KRING or current ring number
- NODMAX or maximum number of nodes in a ring
- KSZAX or total number of candidate contact nodes

ERROR accounts for all logical input data errors and includes the following informations:

- NERR or running count of input errors
- NERRS or record numbers of those with errors
- NERLIM or maximum number of errors to be counted
- KERR or indicator as to whether current block has errors.

FILES contains the names of all data files defined by Fortran IV Hollerith form.

INDTA      is comprised of information about the last record read by the  
              input reader:

- NWRD or number of items present
- ITYP or type of each item present
- NREC or record number
- NCRD or card number
- DTA or value of each item in the record

MATSIZ      consists of the structure stiffness matrix characteristics:

- NUMBK or number of blocks
- NBKSI or block size
- NMIQ or bandwidth including right-hand side.
- NPB or nodal points per blocks
- NEQ or number of equations per blocks
- NMAX or total number of equations
- NORHS or number of right-hand sides
- NRBKSI or the size of the flexibility matrix block

PRINTS      controls all optional intermediate printing:

- KPRINT or an array indicating which intermediate values the user wants printed
- LINLIM or the maximum number of single spaced lines per page.

RECORD      contains the variable names for all named random access records.

RETRIV consists of information to determine the blocksize of the structure stiffness matrix:

- LENCOM or the address of the beginning of blank common for each overlay.

SIZE is comprised of the input control parameters:

- NOEL or number of elements
- NNODE or number of nodes
- RADIUS or radius of meridian reference curve rotation
- NRHO or number of fitting coefficients for the meridian reference curve
- NPRHO or number of data points for the meridian reference curve
- MAXLAY or maximum number of layers
- GREEN or green angle
- SPEED or rotational speed
- INCR or number of increments for nonlinear inflation.

#### 4.2. Sequential Files

All the values contained in the files described below are directly calculated in the fourth overlay. File descriptions are given in Table 2.

Table 2  
Sequential File Description

File Name	Contents	Size	How Many Generated
KBMAT	B matrix used in ELMMAT	Maximum 315 words	One record per layer
KBQMAT	BCBQ matrix used in ELMMAT	Maximum 315 words	One record per layer
KHAMAT	HP matrix used in ELMMAT	Maximum 189 words	One record per layer
KHBMAT	H matrix to be inverted via CHOLESK inversion	Maximum 378 words	One record per layer

#### 4.3. Random Access Files

Following is a description of all records of all random access files. The fourth table entry indicates whether the information is input or calculated by the code.

Table 3  
Random Access Files

File Name	Record Name	Contents	I/C	Size
KCTMAT	KCTC	Contact data	I	NORING * (NODMAX + 2)
KCTMAT	KCTC2	X Coordinate Array- Contact case	C	KSZAX
KCTMAT	KCTC3	Contact Case ALPHA array	C	Maximum KSZAX
KCTMAT	KCTC5	Total Nodal Load Vector-Contact Case	C	Maximum KSZAX
KHMAT	Numbered one/layer	Decomposition of the HB matrix	C	Maximum 378
KLADAT	Numbered one/element	Element Layer Data	I	Maximum MAXLAY *10
KONDAT	KAR	Elements areas	C	NOEL*1
KONDAT	KAV	Average Cord Angles	C	NOEL*1
KONDAT	KBETA	Curvefit betas	I	NPBETA*2
KONDAT	KCA	Cord Angles	C	NNODE*1
KONDAT	KCAR	Cartesian coordinates	C	NNODE*3
KONDAT	KCARC	Cartesian Data	I	NNODE*6
KONDAT	KCEN	Centroid	C	NOEL*3
KONDAT	KCLC	Curvilinear coordi- nates	I	NNODE*2
KONDAT	KDIS	Displacements	I	NNODE*6
KONDAT	KELN	Elements' Nodes	I	NOEL*3
KONDAT	KFOR	Forces	I	NNODE*3
KONDAT	KINCR	Nonlinear Increment Data	I	INCR*2
KONDAT	KIPV	Inplane Vertex Coordinates	C	NOEL*6
KONDAT	KLUV	Local Unit Vectors	C	NOEL*9
KONDAT	KRHO	Curvefit Rhos	I	NPRHO*2

File Name	Record Name	Contents	I/C	Size
KONDAT	KSV	Surface Vectors	C	NNODE*9
KPMAT	Numbered one/element	Upper half element load & stiffness matrix	C	135 words
KRMAT	Numbered one/layer	The $H^{-1}$ matrix after forward substitution	C	Maximum (NOLAY*21-7) *21
KSLMAT	KSLV	Solution vector	C	NNODE*5
KSTFIL	Numbered-one per merged block	Output merged K matrices	C	Maximum NEQ* (KBAND+KSZAX)
2	Numbered one/block	SOLVMOR solution	C	Maximum NEQ* KSZAX

4.4. Data Flow Chart

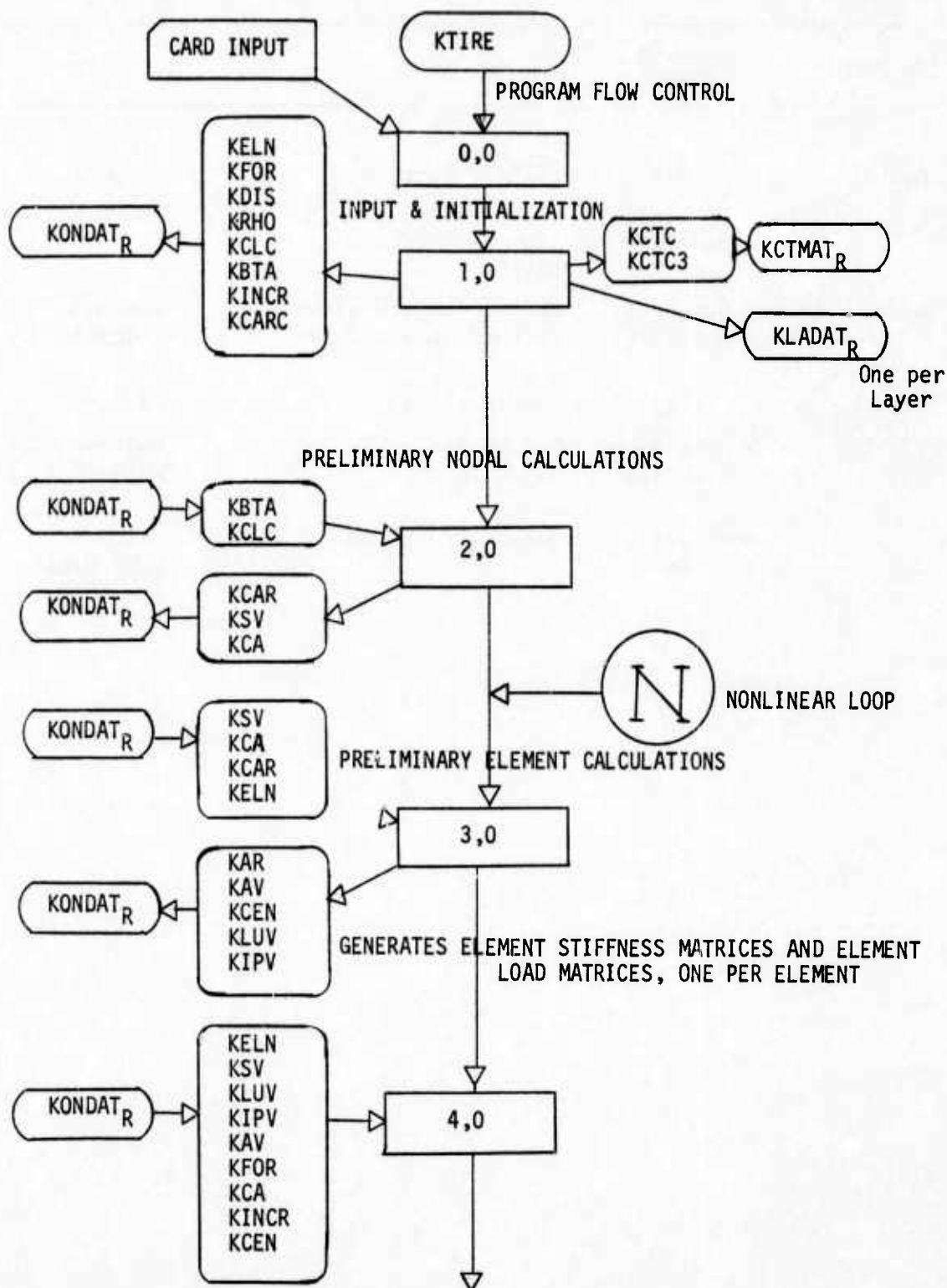
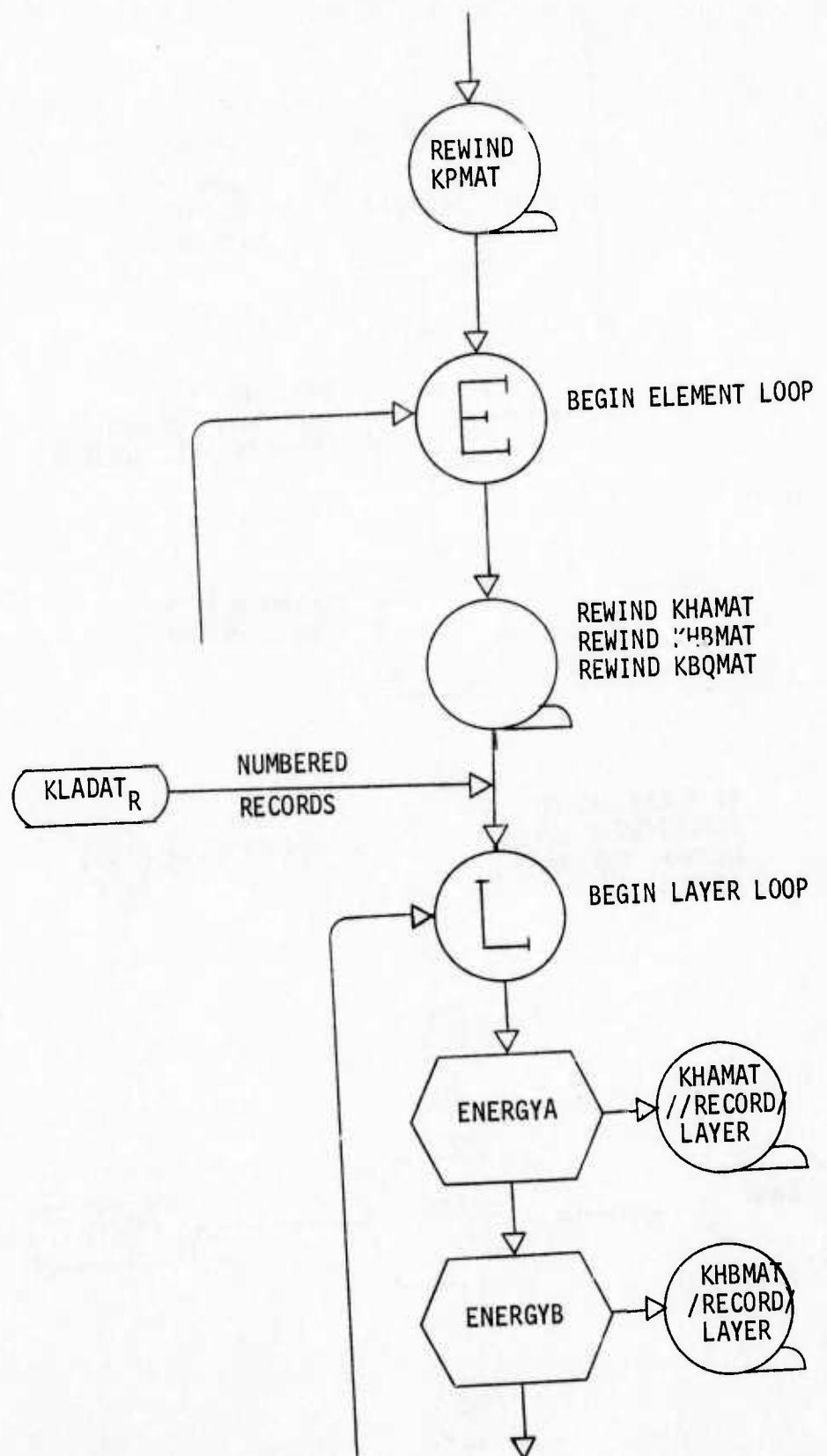
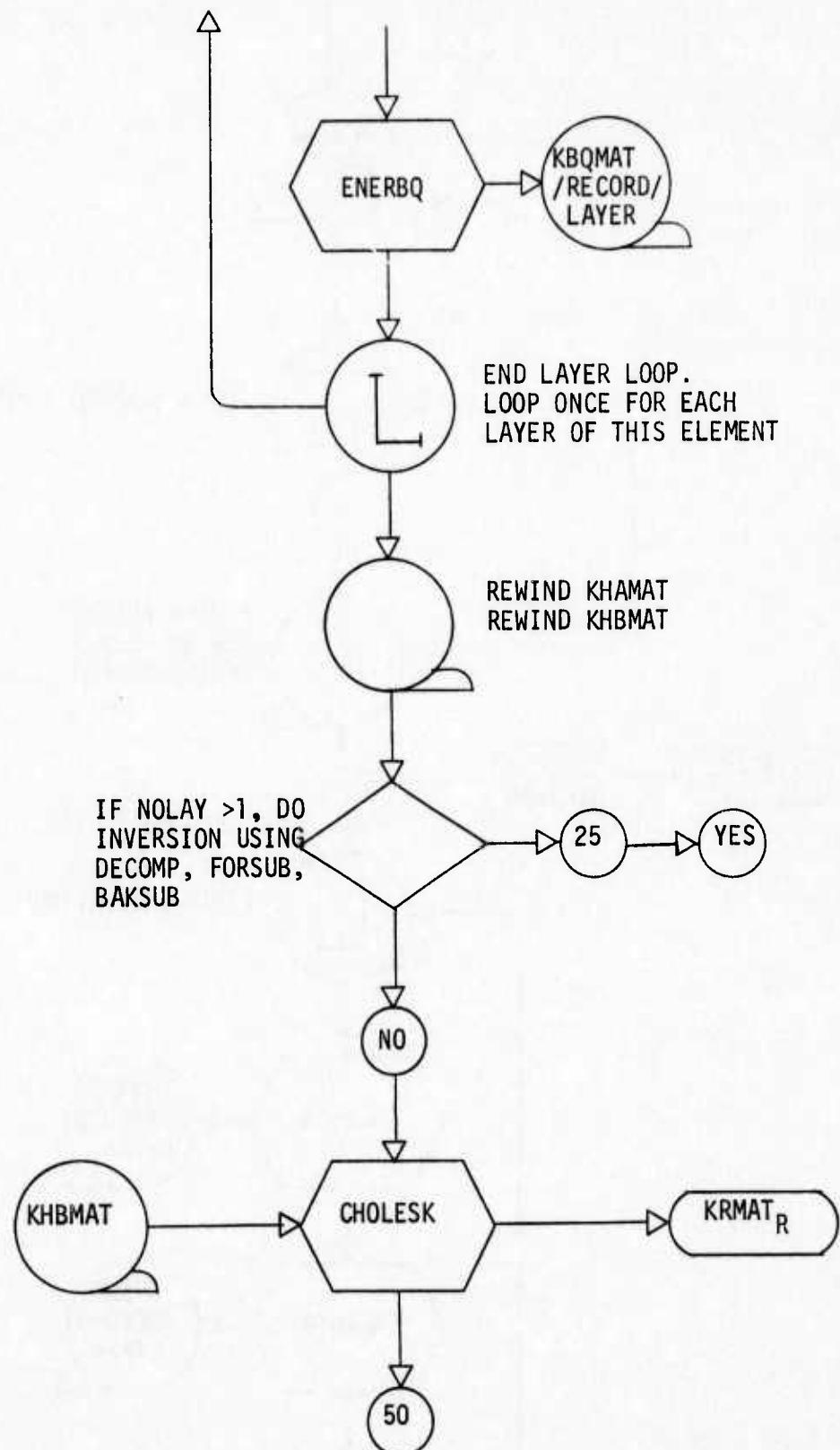
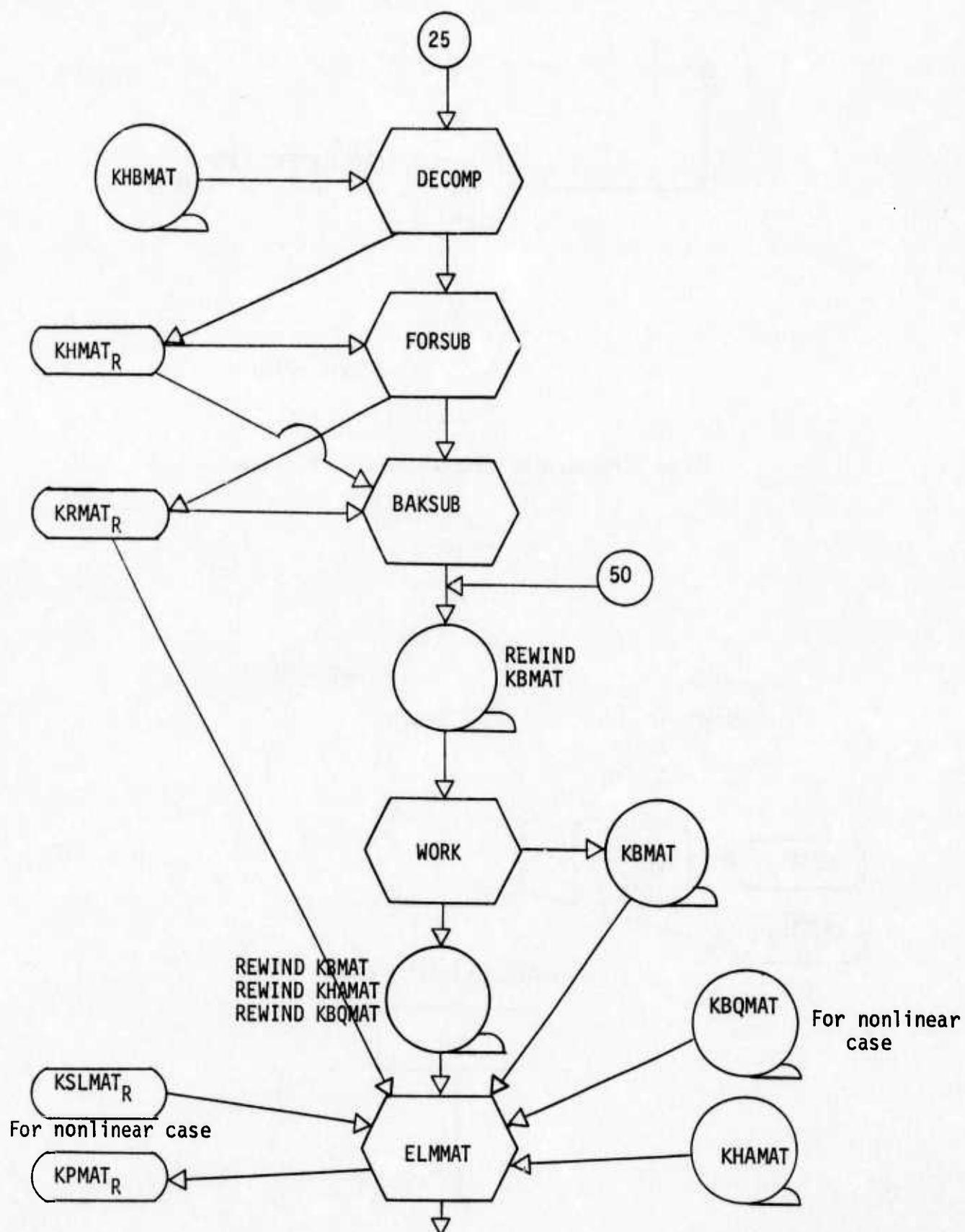
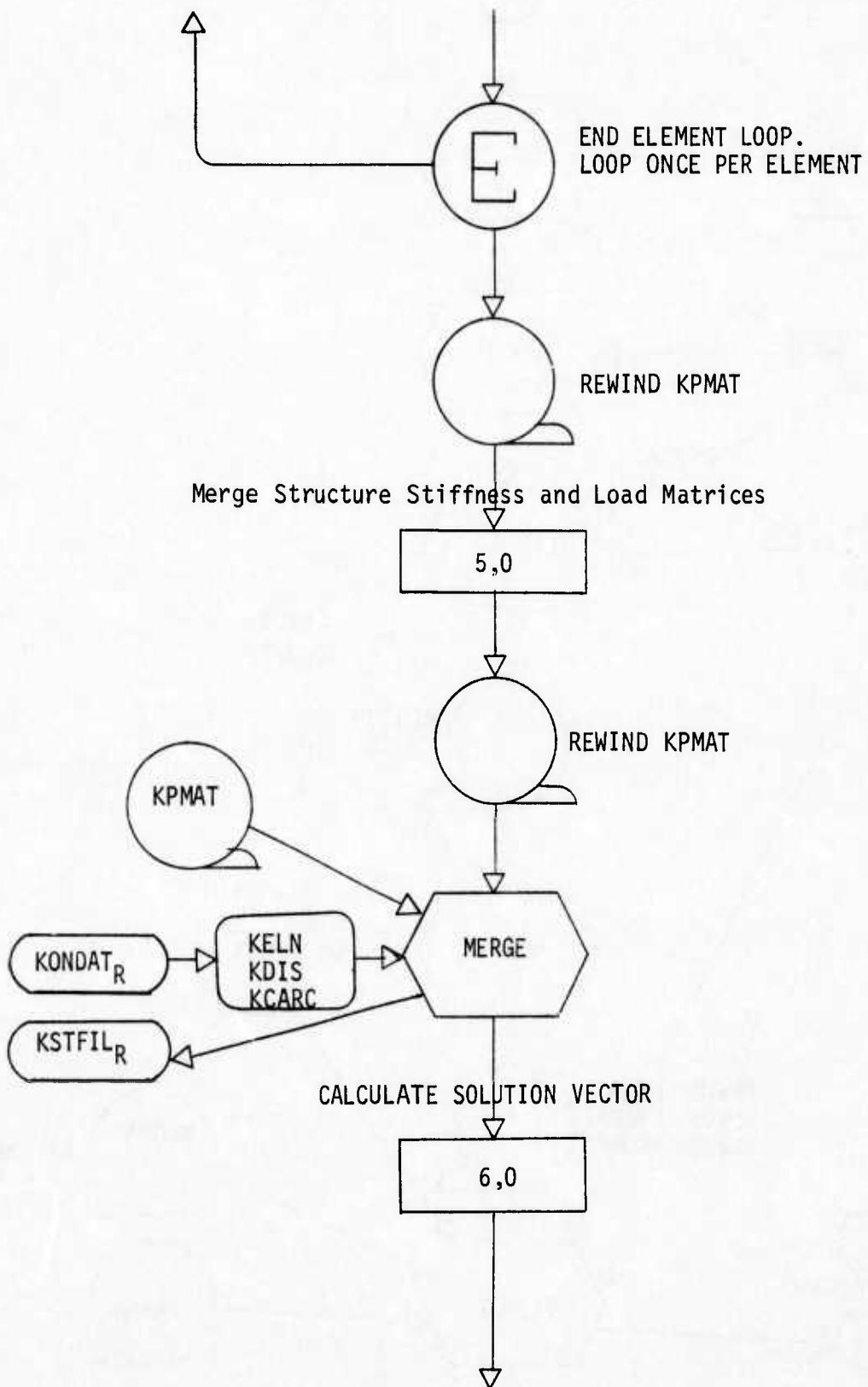


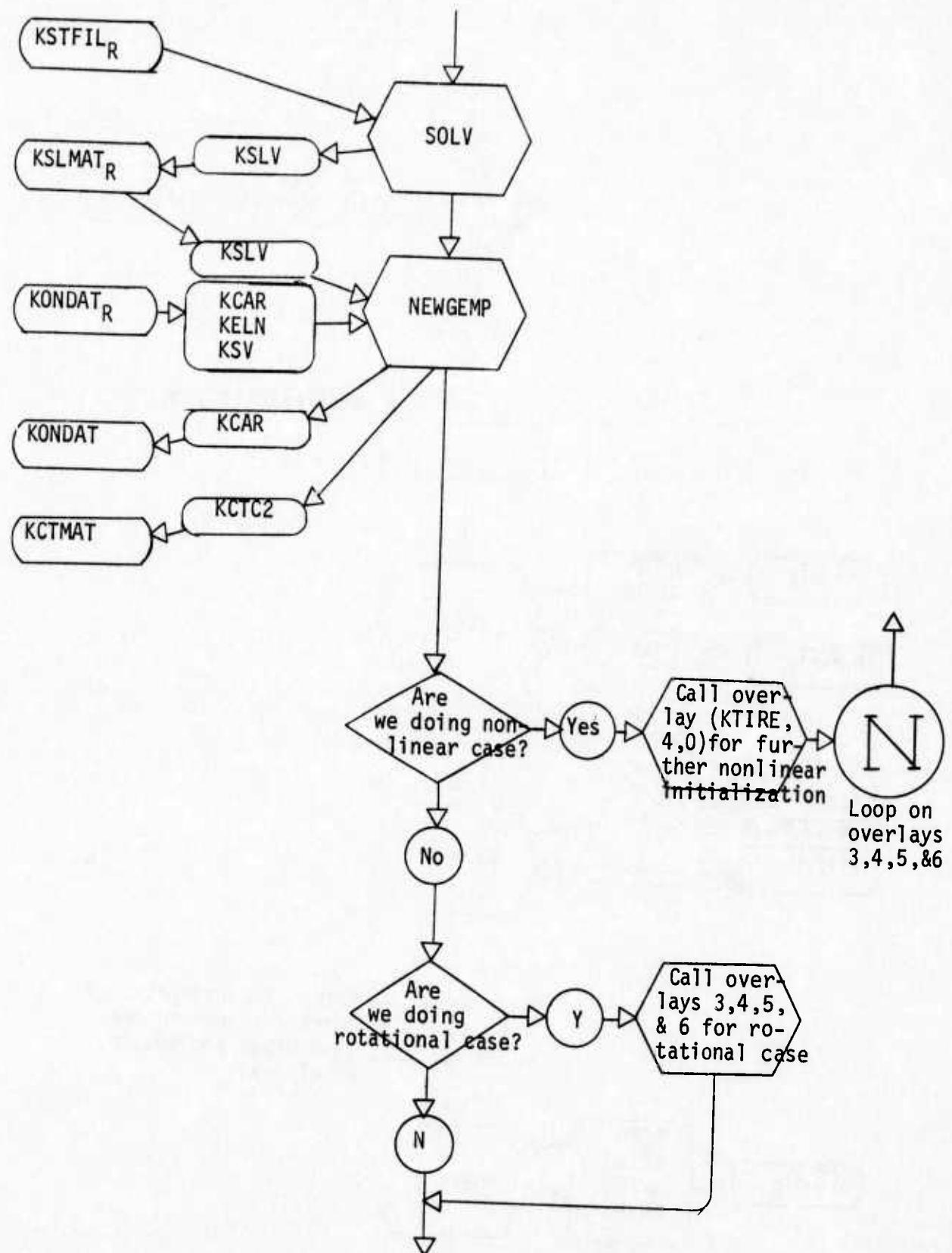
Table 4.

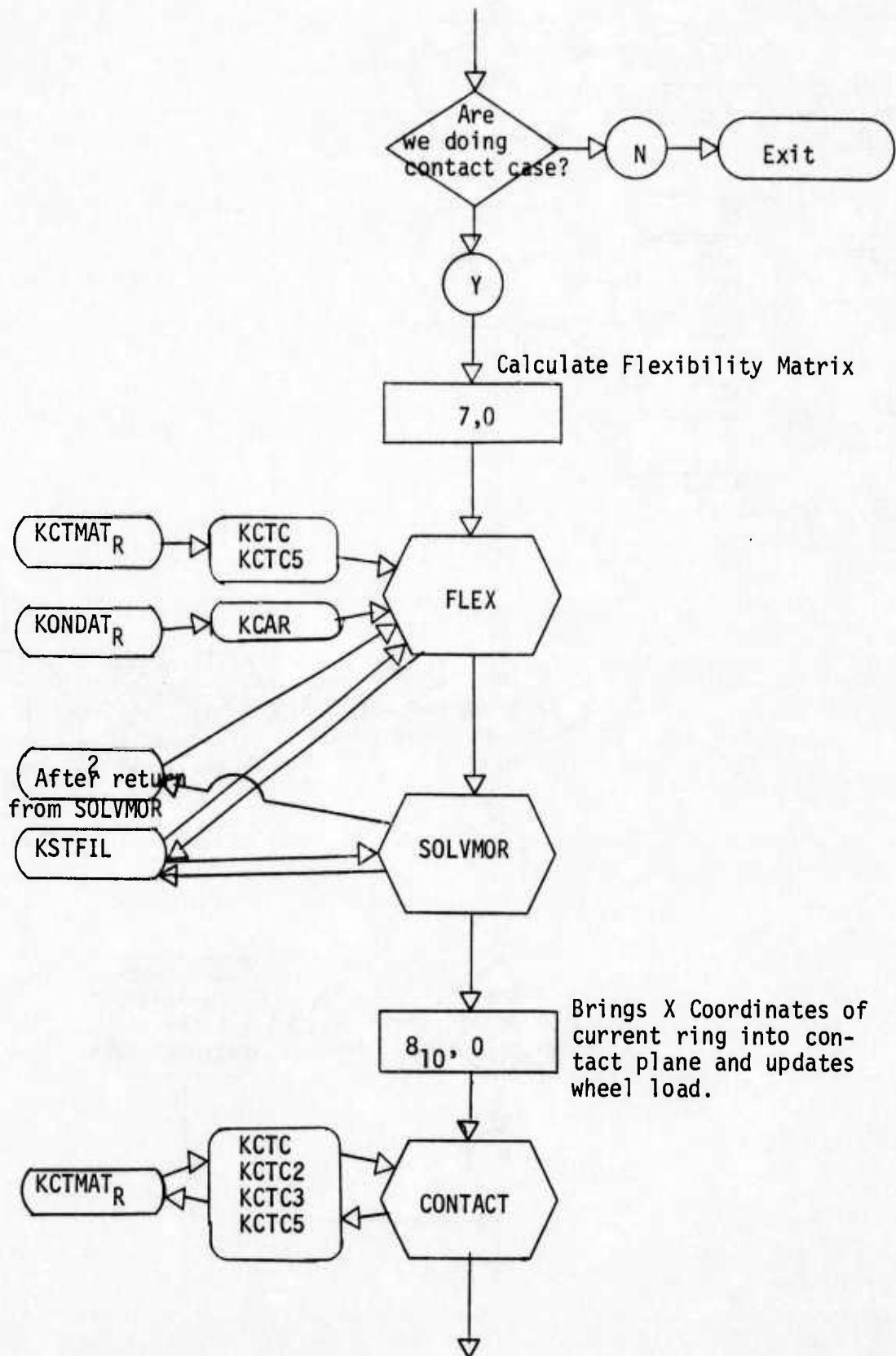


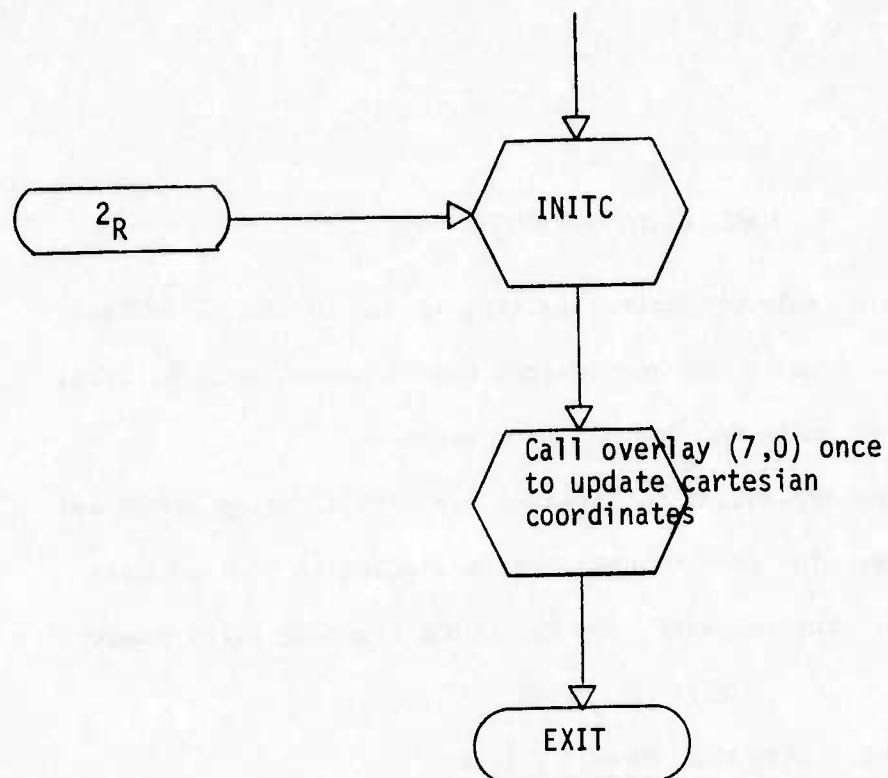












## 5. INPUT DATA PREPARATION

There are no inherent units assigned to any of the variables. Thus, the user is free to use any desired set; however, once defined, the units must be consistent for all parameters.

Format-free processing is employed for both floating point and integer variables. The current character manipulation routine does not allow blanks. For instance, the following floating point numbers

.1567 or -.1568

are not recognized. They must have the form

0.1568 or -0.1568

Numeric specifications must be separated from each other by at least one blank column. Thus the following format is accepted:

1. 0.5 0.2 -0.1

### 5.1 Title Cards

No restriction is imposed on the number of title cards. Each of these cards must start with a slash in column 1. Example:

```
/ DATA SET NUMBER 1  
/ PREPARED 10/1/72  
/ AIRCRAFT TIRE  
/
```

## 5.2 Control Cards

A name is assigned to each of the control variables. The name is followed by the appropriate numerical specification. The last character on each of these cards must be the slash symbol, which is separated from the words or numeric specifications by any number of blank columns.

These control cards follow the schedule below:

BEGIN DATA INPUT /

BEGIN CONTROL PARAMETERS /

NODES N /

ELEMENTS E /

RADIUS R /

NRHO M /

NPRHO N /

LAYERS L /

GREEN  $\alpha$  /

SPEED  $\omega$  /

CONTACT  $\Delta$  W /

NONLINEAR /

NORING NR /

NODMAX NM /

INCREMENTS IN /

END CONTROL PARAMETERS /

/

/

The above numeric control variables are defined as follows :

N = Number of nodes (integer)  
E = Number of elements (integer)  
R = Rotation radius  
M = Number of curvefitting parameters for the median section (integer)  
N = Number of prescribed data points for the meridian section (integer)  
L = Maximum layer number (integer)  
 $\alpha$  = Green angle  
 $\omega$  = Rotational speed  
 $\Delta$  = Initial deflection for contact  
NR = Number of rings  
NM = Maximum number of nodes in a ring  
IN = Number of increments for nonlinear inflation  
W = Maximum wheel load

### 5.3 Nodal Data

The node number and the corresponding curvilinear coordinates  
are specified here.

BEGIN NODAL DATA /

i  $\Theta$   $\phi$

.

.

END NODAL DATA /

/

/

The numeric variables i,  $\Theta$ , and  $\phi$  are

i = Node number (integer)

$\Theta$  = Parallel in radians (floating p.)

$\phi$  = Meridian in radians (floating p.)

#### 5.4 Element Data

There are three nodes associated with each surface element.

The node assignments must follow the right-hand rule according to the outward normal direction. Furthermore, the first node number must be the smallest.

Within this record, the elastic constants are also specified for each layer within the element, in a principal reference frame. Thus,

BEGIN ELEMENT DATA /

E j N<sub>1</sub> N<sub>2</sub> N<sub>3</sub> N<sub>4</sub> /

L 1 t r E<sub>R</sub> v<sub>R</sub> E<sub>c</sub> v<sub>c</sub> b S<sub>c</sub> S<sub>R</sub> f /

.

.

.

L k t r E<sub>R</sub> v<sub>R</sub> E<sub>c</sub> v<sub>c</sub> b S<sub>c</sub> S<sub>R</sub> f /

END ELEMENT DATA /

The numeric characters in the above records are

j = Element number (integer)

N<sub>1</sub>, N<sub>2</sub>, N<sub>3</sub> = Node numbers, assigned according to the right-hand rule dictated by the outward normal (integer). N<sub>1</sub> must be the smallest.

N<sub>4</sub> = Total number of layers for this element.

k = Layer number (integer)

t = Layer thickness

r = cord versus matrix area fraction per inch

E<sub>R</sub> = Matrix Young's Modulus

$\nu_R$  = Matrix Poisson Ratio

$E_c$  = Cord Young's Modulus

$\nu_c$  = Cord Poisson Ration

b = Bias multiplier

$S_R$  = Rubber mass density

$S_c$  = Cord mass density

For identification purposes the letter E must precede the nodal information and the letter L must precede the layer flexibility information.

### 5.5 Prescribed Forces

At a given node one may specify three external force components.

The input records read as

BEGIN FORCE DATA

k     $P_1$      $P_2$      $P_3$

END FORCE DATA

/

/

where

k = Node number (integer)

$P_1$  = Prescribed force components (floating p.)

In case of pressure loading the normal (third) component is assumed to follow the local normal to the element under consideration.

### 5.6 Prescribed Displacements

At each node the three rectilinear and two rotational displacement components may be restrained (i.e., equal to zero). These components

are referred to the base vectors of the undeformed reference surface and labeled according to the following schedule, for a rotationally symmetric problem:

$q_1$  = Component along the parallel

$q_2$  = Component along the meridian

$q_3$  = Component along the normal

$q_4$  = Rotation component along the parallel

$q_5$  = Rotation component along the meridian

The input records are exhibited as follows:

BEGIN DISPLACEMENT DATA /

k M  $N_1$   $N_2$  ...  $N_M$  /

END DISPLACEMENT DATA /

where

k = Node number (integer)

M = Total number of displacements restrained at the node  
under consideration (integer)

$N_1, N_2, \dots$  = The number of displacements being restrained (integer)

The contact problem is no longer rotationally symmetric, and since one is dealing with a load of fixed direction the rectilinear displacements are referred to the base vectors of a fixed cartesian frame, while the rotations are decomposed along the base vectors of the shell reference surface. Thus,

$q_1$  = Component along the  $x_1$  axis

$q_2$  = Component along the  $x_2$  axis

$q_3$  = Component along the  $x_3$  axis

$q_4$  = Rotation components along the parallel

$q_5$  = Rotation component along the meridian

The input records are exhibited as follows:

BEGIN CARTESIAN DATA /

k M N<sub>1</sub> N<sub>2</sub> ... N<sub>M</sub> /

where

k = Node number (integer)

M = Total number of displacements restrained at the node under  
consideration (integer)

N<sub>1</sub>, N<sub>2</sub> ... = The number of displacements being restrained (integer)

### 5.7 Curvefitting the Meridian Reference Surface

The Cartesian coordinates of the meridian section are defined  
in this record. Thus,

BEGIN CURVEFIT RHOS /

i x<sub>1</sub> x<sub>2</sub> /

END CURVEFIT RHOS /

/

/

where

i = Sequence number of data points, (i = 1,2,... NPRHO), (integer).

x<sub>1</sub>, x<sub>2</sub> = Cartesian coordinates (floating p.)

### 5.8 Increment Data

In this record the increment numbers with the corresponding

incremental pressure are defined as follows:

```
BEGIN INCREMENT DATA /  
    1    P1 /  
    i    Pi /  
    IN   PIN /  
END INCREMENT DATA /
```

where

i = Increment number  
 $P_i$  = Incremental pressure

#### 5.9 Contact Data

The candidate nodes for contact are arranged in a ring-like fashion. For each ring one assigns the corresponding nodes as follows:

```
BEGIN CONTACT DATA /  
    1    1    1    /  
    I    NI    M1  M2  M3... MNI /  
END CONTACT DATA /
```

where

I = Ring number  
 $N_I$  = Number of nodes in the ring  
 $M_1, M_2, \dots M_{N_I}$  = The node numbers in the ring under consideration

#### 5.10 Print Options

The output information is governed by the following control cards:

```
BEGIN PRINT OPTIONS /  
    ALL  /
```

```
CONTROL PARAMETERS /  
NODAL DATA /  
ELEMENT DATA /  
CURVEFIT RHOS /  
LOCAL UNIT VECTORS /  
NODAL OUTPUT TABLE /  
INCREMENT DATA /  
CONTACT DATA /  
END PRINT OPTIONS /  
/  
/  
END DATA INPUT /
```

#### 5.11 Commenting the Input Records

Following the slash on the input data cards, comments may be inserted. These comments may be continued on any number of cards, having a slash for the first character. Thus,

```
.  
. .  
.  
BEGIN NODAL DATA /  
1 0.5 0.8 -0.6 / UPDATED, NOV. 11, 1971  
2 0.6 1.0 -0.5 / BERTRAND RUSSELL DESCRIBED  
/ THE MATHEMATICIAN AS ONE WHO NEITHER KNOWS  
/ WHAT HE IS TALKING ABOUT NOR CARES WHAT  
/ HE SAYS IS TRUE.  
3 0.8 2.0 0.5 /  
. .  
.
```

```
BEGIN ELEMENT DATA /  
1 2 3 10 / THE ENGINEER SOMETIMES  
/ PRIDES HIMSELF ON BEING THE MAN WHO CAN DO  
/ FOR A REASONABLE COST WHAT ANOTHER  
/ WOULD EXPEND A FORTUNE ON, IF INDEED  
/ HE COULD DO IT AT ALL.  
2 4 5 11 /  
. . .
```

#### 5.12 Input Table Summary

The input data card set-up is summarized in this section

```
/ DATA SET NUMBER 1  
/ PREPARED 10/1/72  
/ AIRCRAFT TIRE  
/  
/  
BEGIN DATA INPUT /  
BEGIN CONTROL PARAMETERS /  
NODES N /  
ELEMENTS E /  
RADIUS R /  
NRHO M /  
NPRHO K /  
LAYERS L /  
END CONTROL PARAMETERS /
```

/  
/  
BEGIN NODAL DATA  
i Q φ /  
END NODAL DATA /  
/  
/  
BEGIN ELEMENT DATA /  
E j N<sub>1</sub> N<sub>2</sub> N<sub>3</sub> N<sub>4</sub> /  
L k t r E<sub>R</sub> v<sub>R</sub> E<sub>c</sub> v<sub>c</sub> b S<sub>c</sub> S<sub>R</sub> f /  
END ELEMENT DATA /  
/  
/  
BEGIN FORCE DATA /  
k P<sub>1</sub> P<sub>2</sub> P<sub>3</sub> /  
END FORCE DATA /  
/  
/  
BEGIN DISPLACEMENT DATA /  
k M N<sub>1</sub> N<sub>2</sub> N<sub>3</sub> /  
END DISPLACEMENT DATA /  
/  
/  
BEGIN CARTESIAN DATA /  
k M N<sub>1</sub> N<sub>2</sub> N<sub>3</sub> /  
END CARTESIAN DATA /

/  
/  
**BEGIN CURVEFIT RHOS /**  
**i x<sub>1</sub> x<sub>2</sub>**  
**END CURVEFIT RHOS /**  
/  
/  
**BEGIN CURVEFIT BETAS /**  
**i x<sub>1</sub> x<sub>2</sub> /**  
**END CURVEFIT BETAS /**  
/  
/  
**BEGIN INCREMENT DATA /**  
**I P /**  
**END INCREMENT DATA /**  
/  
/  
**BEGIN CONTACT DATA /**  
**I N M<sub>1</sub> M<sub>2</sub> M<sub>3</sub> /**  
**END CONTACT DATA /**  
/  
/  
**BEGIN PRINT OPTIONS /**  
**ALL /**  
**CONTROL PARAMETERS /**

```
NODAL DATA /  
ELEMENT DATA /  
CURVEFIT RHOS /  
LOCAL UNIT VECTORS /  
NODAL OUTPUT TABLE /  
ELEMENT OUTPUT TABLE /  
END PRINT OPTIONS /  
/  
/  
END DATA INPUT
```

For future extension, the code angle variation may be described by experimental data points. This phase of the code is not yet implemented, however, as the corresponding input data must be present. Thus, augment the control parameter block by

```
NBETA 2 /  
NPBETA 2 /
```

## 6. OUTPUT DESCRIPTION

During the data processing phase, associated with geometrical characterization, the user may exercise the print options described in Section 5. The corresponding output information contains the following records:

- Input Data  
The user's input is listed. To each card image a record number and a card sequence number are assigned for error detection purposes.
- Control Parameters
- Curvilinear Coordinates of the Nodes
- Element and Layer Data
- Cartesian Coordinates of the Data Points of the Reference Meridian
- Contact Candidate Nodes
- Increment Data for Nonlinear Inflation
- Nodal Output Table
- Element Output Table
- Local Unit Vectors

The output table of the actual execution phase is not yet formalized. Currently, only the generalized displacements are printed with the element membrane stresses during the incremental inflation process and tire rotation. After each step the geometry is updated and thus the Element Output Table and Local Unit Vectors Table is recalculated. For the contact problem, the nodal contact forces are

printed at each itemation followed by the total nodal contact forces and the final geometrical configuration:

- Intermediate Nodal Contact Forces carrying the title of Solution Matrix
- Final Contact Forces carrying the title of Contact Forces
- Final node positions in a rectangular cartesian and cylindrical coordinate system

Thus, the code is yet to be implemented by a complete output module to allow the analyst to select elements of design interest for stress and strain calculation purposes.

## 7. ERROR EXITS

Extensive input error checks are provided in the data preparation phase. Each input card is traced according to its sequence number in the input deck. For cross reference, appropriate record numbers (Nodal Data, for instance) are also assigned to the input cards.

Consider for instance an erroneous card in the Element Data (Record 31, say) where identical node numbers are assigned to distinct nodes:

```
E 1 1 2 2 2 /
```

The error message reads:

```
RECORD 31) E 1 1 2 2 2 / CARD 43
```

```
IN THE ABOVE ELEMENT CARD, TWO OR MORE OF THE  
ELEMENT NODES ARE EQUAL. ELEMENT DEFINITION IGNORED
```

Errors of this nature are summarized at the end of the data processing phase. For the user's convenience, an input data set is being constructed which will contain all possible logical errors with the appropriate error diagnostic.

## 8. TIMING AND STORAGE

For large problems it is important to estimate the needed execution time for both central processor and peripheral operations. At this time not enough data is available to either construct appropriate formulas in terms of major computational parameters or graphs based on direct experimentation. On the CDC 6600 machine at the WPAFB under the RUN system the central processor time may be estimated according to the formula

$$CP \text{ (minutes)} = 10^{-3} * (E * L * S)$$

where

E = Number of elements

L = Number of layers

S = Number of steps for incremental inflation.

For large problems the peripheral time is roughly that required by the central processor.

The program does not yet contain output information for minimum execution field length requirements during the loading phase. If the declared field length is too small for execution, an allocation error message will appear at the corresponding phase of the code. Because of the size of the fourth overlay, substantial storage is required even for small (50 elements) problems, such as 120,000 central memory in octals. The largest test case (200 elements) required 135,000 central memory in octals.

## 9. SAMPLE INPUT

In this section a pathological example is considered to demonstrate the structure of the input data which covers all phases of the computer code.

The problem under consideration is the inflation, rotation, and contact of a strip along the meridian of a toroidal shell shown by Figure 1. It is assumed that the strip is of uniform thickness consisting of two layers. The cord angle varies along the meridian according to the classical lift equation [1]. The input set listed below is annotated for clarity in presentation.

```

/
NONLINEAR STRIP
/
/
/
/
CHECKOUT / TURNS ON PRINTS OF ROUTINES NAMES
/
/
BEGIN DATA INPUT /
BEGIN CONTROL PARAMETERS / NO PARTICULAR ORDER IS ASSIGNED
ELEMENTS 12 /
NODES 11 /
RADIUS 9.15 /
NRHO 10 /
NPRHO 27 /
NPETA 2 / NOT ACTIVE, BUT MUST BE PRESENT
NPBETA 2 / NOT ACTIVE, BUT MUST BE PRESENT
LAYERS 2 /
GREEN 0.95 /
SPEED 100. /
NONLINEAR /
INCREMENTS 5 /
CONTACT -0.05 0.000. / WHEEL LOAD IS NOT ACTIVE
NORING 3 /
NODMAX 3 /
END CONTROL PARAMETERS /
BEGIN NODAL DATA /
1 0. 0. / GIVEN IN RADIANS
2 0.02 0. / 
3 0.01 0.056 /
4 0. 0.112 /
5 0.02 0.112 /
6 0.01 0.168 /
7 0. 0.224 /
8 0.02 0.224 /
9 0.01 0.28 /
10 0. 0.336 /
11 0.02 0.336 /
END NODAL DATA /
/
/
BEGIN ELEMENT DATA /
E 1 1 2 3 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. / 
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. / 
E 2 2 5 3 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. / 
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. / 
E 3 1 3 4 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. / 
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. / 
E 4 3 5 4 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. / 
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. / 
E 5 4 5 6 2 /

```

```

L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. /
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. /
E 6 5 8 6 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. /
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. /
E 7 4 6 7 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. /
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. /
E 8 6 8 7 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. /
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. /
E 9 7 8 9 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. /
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. /
E 10 8 11 9 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. /
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. /
E 11 7 9 10 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. /
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. /
E 12 9 11 10 2 /
L 1 0.0645 0.455 450. 0.49 156000. 0.7 1. 0.0001 0.0001 0. /
L 2 0.0645 0.455 450. 0.49 156000. 0.7 -1. 0.0001 0.0001 0. /
END ELEMENT DATA /
/
/
BEGIN FORCE DATA /
1 0. 0. 1. / NOT ACTIVE BUT MUST BE PRESENT
2 0. 0. 1. / SEE PRESF SUBROUTINE FOR CONCENTRATED LOADS
3 0. 0. 1. /
4 0. 0. 1. /
5 0. 0. 1. /
6 0. 0. 1. /
7 0. 0. 1. /
8 0. 0. 1. /
9 0. 0. 1. /
10 0. 0. 1. /
11 0. 0. 1. /
END FORCE DATA /
/
/
BEGIN DISPLACEMENT DATA /
1 5 1 2 3 4 5 / FIXED
2 5 1 2 3 4 5 / FIXED
3 2 1 5 / ZERO PARALLEL DISPLACEMENT AND MERIDIAN ROTATION
4 2 1 5 /
5 2 1 5 /
6 2 1 5 /
7 2 1 5 /
8 2 1 5 /
9 2 1 5 /
10 5 1 2 3 4 5 /
11 5 1 2 3 4 5 /
END DISPLACEMENT DATA /
/

```

```

BEGIN CARTESIAN DATA /
 1   5   1   2   3   4   5   / FIXED
 2   5   1   2   3   4   5   / FIXED
 3   2   2   5   / ZERO Y-DISPLACEMENT/MERIDIAN ROTATION
 4   2   2   5   /
 5   2   2   5   /
 6   2   2   5   /
 7   2   2   5   /
 8   2   2   5   /
 9   2   2   5   /
10   5   1   2   3   4   5   /
11   5   1   2   3   4   5   /
END CARTESIAN DATA /
/
/
BEGIN CURVEFIT RHOS /
 1 4.69 0. /
 2 4.68 0.37 /
 3 4.66 0.74 /
 4 4.63 1.1 /
 5 4.58 1.47 /
 6 4.51 1.94 /
 7 4.4 2.19 /
 8 4.25 2.52 /
 9 4.05 2.84 /
10 3.83 3.13 /
11 3.57 3.39 /
12 3.29 3.62 /
13 2.97 3.81 /
14 2.63 3.99 /
15 2.29 4.03 /
16 1.89 4.04 /
17 1.52 3.97 /
18 1.16 3.88 /
19 0.82 3.73 /
20 0.5 3.55 /
21 0.18 3.35 /
22 0. -3.24 /
23 -0.25 3.1 / FICTITIOUS POINTS TO AVOID OSCILLATION
24 -0.425 3.0 /
25 -0.6 2.9 /
26 -0.75 2.8 /
27 -0.95 2.7 /
END CURVFIT RHOS /
/
/
BEGIN INCREMENT DATA /
 1 2. /
 2 2. /
 3 2. /
 4 10. /
 5 20. /
END INCREMENT DATA /
/
/
BEGIN CURVFIT BETAS /

```

```
1 1. 2. /      NOT ACTIVE, BUT MUST BE PRESENT
2 1. 2. /      NOT ACTIVE, BUT MUST BE PRESENT
END CURVFIT BETAS /
/
/
BEGIN CONTACT DATA /
1 1 1 /      THE FIRST CONTACT NODE MUST BE LABELLED 1
2 3 2 3 4 /
3 2 5 6 /
END CONTACT DATA /
/
/
BEGIN PRINT OPTIONS /
CONTROL PARAMETERS /
NODAL DATA /
ELEMENT DATA /
CURVFIT RHOS /
CURVFIT BETAS /
LOCAL UNIT VECTORS /
NODAL OUTPUT TABLE /
INCREMENT DATA /
ELEMENT OUTPUT TABLE /
END PRINT OPTIONS /
/
/
END DATA INPUT /
```

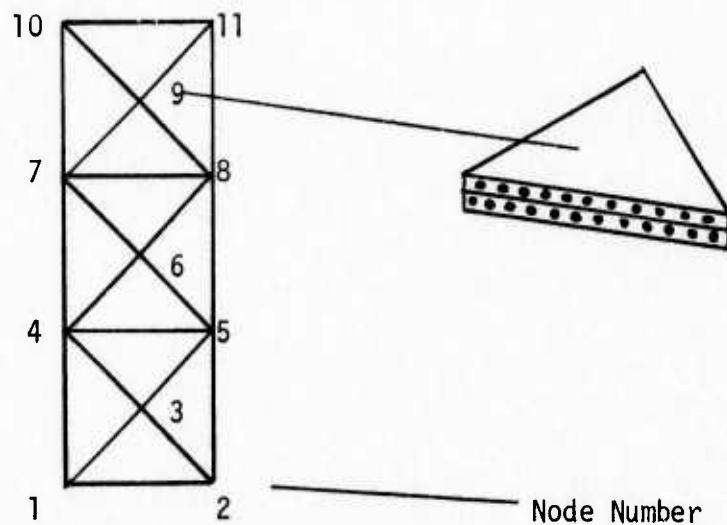
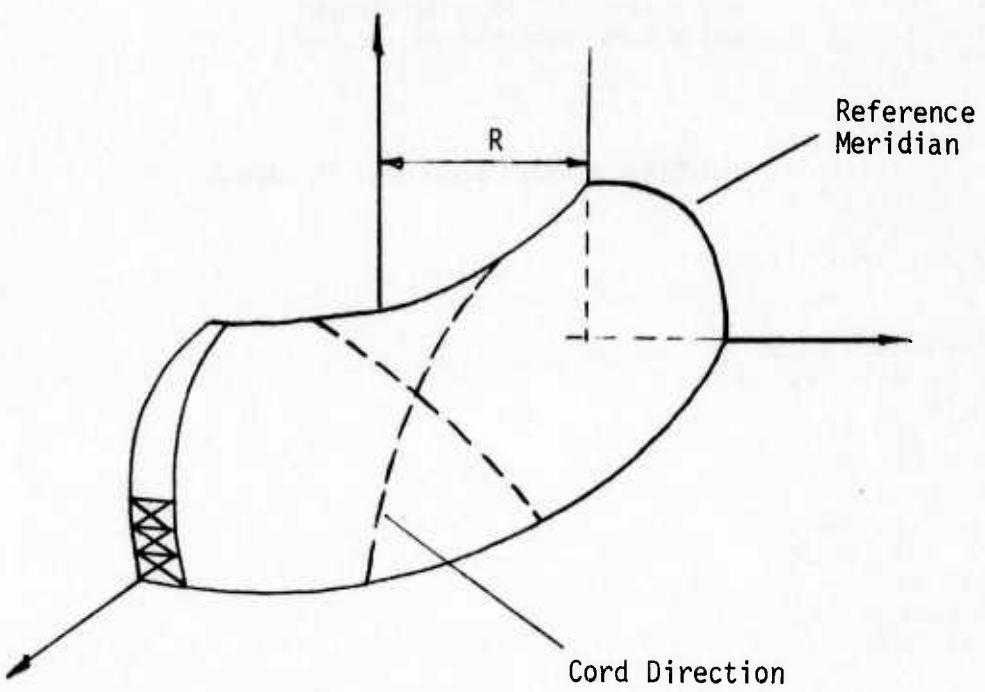


Figure 1. Geometrical Characterization for Sample Input Set

## 10. PROGRAM LISTING

The Load Map presented below was generated on a CDC-6600 machine using the RUN compiler at the Wright-Patterson Air Force Base installation. The corresponding program listing is available upon request for qualified applicants.

CORE MAP	20 12 46.	OVERLAY	00.00	CONTROL				
	--TIME--	--DAD MODE	--L1--L2--	--TYPE--				
FWA LOADER	123767	FWA TABLES	121214	--USER--	--+--	--CALL--		
-PROGRAM--	ADDRESS-			--Labeled--	--COMMON--			
TIRE	001417			BINDEX	000101			
				CONST1	000475			
				CUBAT	000477			
				CONST	000544			
				ERCR	000550			
				FILES	000717			
				KADINV	000733			
				KHAD	001041			
				PRINTS	001174			
				RECORD	001233			
				SIZE	001262			
				RETRIV	001300			
				MATSIZ	001313			
				TQDISP	001324			
				INSTRS	001401			
				CONTACT	001404			
MATPR	025047							
MATSUB	025164							
MATHPY	025217							
MATADD	025234							
MATSMPL	025251							
MATNEG	025267							
MATRAN	025317							
ERRSET	025525							
ERRSUM	025544							
INPROS	025645							
VECAVO	025671							
VECMAT	025722							
VECMUL	025751							
VECSUB	026007							
ALOCATE	026040							
KFL	026460							
HSTG	026503							
SSZERD	026514							
CPC	026527							
INITMS	026777							
LOCF	027117							
SYSTEM	027122							
OVERLAY	030226							
DUTPTC	030331							
OVERLOAD	030423							
GETBA	030471							
KODER	030510							
SIO\$	031772							

## REFERENCES

-ENTERTAINMENT ADDRESS-

MATSUB	025206
MATRAN	025344
ERRSUM	025574
VECMUL	025775
ALOCATE	026363
 STOP	 TIRE
	001600
	ERRSUM
	ALOCATE
 EXIT	 ABNORML
027241	INITMS
027257	027014 OVERLAY
	OUTPTC
	KOER
	031577
 OVERLAY	 TIRE
030227	001457
	001555
	001465
	001563
	001477
	001566
	001511
	001576
 OUTPTC	 MATPR
030333	025057
	025077
	025102
	025117
	025550
	025552
	025554
	025555
 OVERLD	 OVERLAY
030423	030270
 GETBA	 INITMS
030472	SIO\$
	032255
 KOER	 ALOCATE
030511	026354
	026356
	026357
 SIO1.	 OVERLOAD
RCL1.	030423
	030472
	030511
	033065
	033076
DAT.	031774
	032222
SIO.CTL	032222
INITL.	032253
SIO.	032321
SIO.END	033040
OPEN.	033104
RDPRU.	033170
BKSPRU.	033210
	027562
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ADVIN.	033220	SYSTEM	027554
POSFI.	033246		
HVNOS.	033411		
SYSERR.	033422		
---UNSATISFIED EXTERNALS---			

REFERENCES

CORE MAP 20.12.55. OVERLAY 01.00 CONTROL  
---TIME---LOAD MODE --L1--L2----TYPE-----USER---+---CALL---  
FWA LOADER 123767 FWA TABLES 117061 033443 045070 045067 000001  
-PROGRAM---ADDRESS- --LABLED---COMMON--  
INPUT 033444 CONTACT 001404

RCINDEX			
ERROR			
FILES			
INDIA			
KHAO			
KADINV			
PRINTS			
RECORD			
SIZE			
RETRIV			
	001300		
		000550	
		000717	
		025355	
		001174	
		001233	
		000550	
		000717	
		025355	
		001174	
		001233	
		001262	
		000550	
NODAT	035110		
ERROR			
FILES			
INDIA			
PRINTS			
RECORD			
ERRCR			
FILES			
INDIA			
PRINTS			
RECORD			
SIZE			
ERRCR			
FILES			
INDIA			
PRINTS			
RECORD			
SIZE			
ERRCR			
	035247		
		000550	
		000717	
		025355	
		001174	
		001233	
		001262	
		000550	
FRCEDAT	035773		
ERROR			
FILES			
INDIA			
PRINTS			
RECORD			
ERRCR			
	036130		
		000550	
		000717	
		025355	
		001174	
		001233	
		000550	
DISPODAT	036402		
ERROR			
FILES			
INDIA			
PRINTS			
RECORD			
ERRCR			
	036536		
		000550	
		000717	
		025355	
		001174	
		001233	
		025355	
RHO DAT	036672		
ERROR			
FILES			
INDIA			
PRINTS			
RECORD			
ERRCR			
	037220		
		000550	
		000717	
		025355	
		001174	
		001233	
		025355	
PRINDAT			
RND DAT			

INC RDAT

0 37506

FILE	000717	INPUT	034231
RECORD	001233	INPUT	074254
IN DATA	025355	INPUT	034272
ERROR	000550	INPUT	034300
PRINTS	001174	---	REFERENCES
PRINTS	001174	---	
CONTACT	001404	---	
SIZE	001262	---	
PRINTS	001174	---	
PRINTS	001174	---	
FILES	000717	---	
PRINTS	001174	---	
RECORD	001233	---	
PRINTS	001174	---	
PRINTS	001174	---	
PRINTS	001174	---	
ERROR	000550	---	
IN DATA	025355	---	
ERROR	000550	---	
IN DATA	025355	---	
ERRCR	000550	---	
ERROR	000550	---	
KHAD	001041	---	
KAD INV	000733	---	
CONST	000544	---	
CDNST1	000475	---	
CURAT	000477	---	
IN DATA	025355	---	
INITSW	042545	---	
WOROS	025355	---	
IN DATA	042546	---	
FMTERR	042550	---	
GET	043251	---	
PUT	043266	---	
STRMOV	043302	---	
INPUTS	043364	---	
READMS	043446	---	
INPUTC	043601	---	
WRITMS	043722	---	
KRAKER	044023	---	
--ENTRY---- ADDRESS--		---	
INPUTD	033445	---	
NODAT	035111	INPUT	034231
EIMDAT	035250	INPUT	074254
FRCEOAT	035774	INPUT	034272
OISPOAT	036131	INPUT	034300

RHDDAT	0 36403	INPUTD	034313
BETADAT	0 36537	INPUTD	034327
PRINDAT	0 36673	INPUTD	034333
RNDDAT	0 37221	INPUTD	034346
INCRDAT	0 37507	INPUTD	034362
PINCR	0 37652	INPUTD	034453
PCB	0 37776	INPUTD	034431
PCP	0 40127	INPUTD	034054
PCRHD	0 40424	INPUTD	034372
PDISP	0 40555	INPUTD	034417
PED	0 40706	INPUTD	034405
PFD	0 41115	INPUTD	034412
PND	0 41242	INPUTD	034377
PRN	0 41376	INPUTD	034442
HRDCHK	0 41541	INPUTD NODAT ELMDAT FRCEDAT DISPDAT RHDDAT BETADAT PRINDAT	033562 035133 035301 036016 036172 036421 036555 036714 037000 037366 037415 033703 033737 033776 035141 035326 035356 036021
			033616 03516 036060 036307 036722 036735 036701 037034 033717 033752 033747 033713 03377 033776 035174 035437 033723 033762 033747 033702
INSERT	0 41604		033756 036756 036772 036702 033727 033766 033702 033772 033772
			033756 036764 036772 036702 033727 033766 033772 033772

	DISPOAT	036154	036175	036226
	RHODAT	036430	036451	036463
	BETADAT	036564	036605	036617
	RNDAT	037273	037323	037403
	INCRDAT	037545	037572	
RANGE	NODAT	035150	035375	035447
	ELMDAT	035336		035531
	FRCEDAT	036030		
	DISPOAT	036163	036204	036242
	RHODAT	036437		
	BETADAT	036573		
	RNDAT	037307	037343	
	INCRDAT	037560		
COMPCHK	NODAT	035206		
	ELMDAT	035570	035613	
	FRCEDAT	036064		
	RHODAT	036475		
	BETADAT	036631		
	RNDAT	037423		
	INCRDAT	037607		
SETADD	INPUTD	033453		
INIT	INPUTD	033454		
READREC	INPUTD	033550	033560	033604
	NODAT	035125		
	ELMDAT	035272	035313	035477
	FRCEDAT	036010		
	DISPOAT	036145		
	RHODAT	036417		
	BETADAT	036553		
	PRINDAT	036702		
	RNDAT	037256		
	INCRDAT	037532		
FMTERR	READREC	042556		
GET	READREC	042632	042662	042724
PUT	READREC	042653		
STRMOV	READREC	042746		
INPUTS	READREC	042751	042753	042755
	PEND	042771		
READMS	PEND	040762		

<b>INPUTC</b>	<b>043603</b>	<b>READREC</b>	<b>042577</b>	<b>042601</b>	<b>043022</b>	<b>043024</b>	<b>043025</b>
<b>WRITMS</b>	<b>043723</b>	NODAT ELMDAT FRCEDAT DISPDAT RHODAT BETADAT RNDDAT INCRDAT	035215 035602 036074 036316 036504 036640 037436 037616	035625			
<b>KRAKER</b>	<b>044024</b>	INPUTS INPUTC	043371 043636	043407 043607			

-----  
----UNSATISFIED EXTERNALS-----

REFERENCES



	PCRES	0 36117	NODCALC	0 33645	0 33671
ACGOER	0 36250	LINSYS	0 34530	0 34676	
SIN	0 36262	CCAVEC	0 35202	0 35206	
COS	0 36265	FITING CCAVEC	0 34172 0 35164	0 35200	
SQRT	0 36361	FITING CCAVEC	0 34134 0 35327	0 35222	
ASIN ACOS	0 36427 0 36424	FITING CCAVEC	0 34146 0 35252		
REAOMS	0 36562	FITING CCAVEC	0 34121 0 35162		
WRTIMS	0 36715	CCAVEC	0 35427	0 35435	
----UNSATISFIED EXTERNALS----					
REFERENCES					
<p><b>CORE MAP 20-13-04. OVERLAY 03-00 CONTROL</b>  <b>-- TIME-- DAO MODE --L1--L2-----TYPE-----USER---+---CALL ---</b>  <b>FWA LOADER 123767 FWA TABLES 120724</b>  <b>-PROGRAM---A0RESS--</b>  <b>ELMCALC 0 33444</b>      <b>--LABLED---COMMON--</b>  <b>BCINDEX 000101</b>  <b>ERROR 000550</b>  <b>FILES 000717</b>  <b>PRINTS 001174</b>  <b>RECORU 001233</b>  <b>RETRIV 001300</b>  <b>SIZE 001262</b>    <b>ALUVC 0 33744</b>      <b>ERROR 000550</b>  <b>FILES 000717</b>  <b>PRINTS 001174</b>  <b>RECORD 001233</b>  <b>PRINTS 001174</b>    <b>PEOT 0 35216</b>  <b>SQRT 0 35520</b>  <b>REAOMS 0 35563</b>  <b>WRTIMS 0 35716</b>  <b>-- ENTRY---ACDRESS--</b>  <b>REFERENCES</b></p>					

ELMCALC	033445	ELMCALC	033625	033644
ALUVC	033756	ALUVC	034723	
PEDT	035217	ALUVC	034116	034323
SQRT	035521	ALUVC	034114	034140
READMS	035564	ELMCALC	033571	033575
		ALUVC	034003	034013
WRITMS	035717	ALUVC	034645	034655

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-----UNSATISFIED EXTERNALS-----  
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#### REFERENCES

CORE MAP 20.13.23. OVERLAY 04.00 CONTROL  
 -----TIME----LOAD MODE --L1--L2----TYPE-----  
 FWA LOADER 123767 FWA TABLES 114376 -----CALL-----  
 -PROGRAM--- ADDRESS-  
 KPGEN 041106 -----USER-----  
 -----COMMON--  
 BCINDEX 000101  
 CONST 000544  
 CONSTI 000475  
 -----BLNK CCMN--LENGTH--  
 033443 106004 106003 000001

CUBAT	000477	
FILES	000717	
KADIN	000733	
KHAD	001041	
PRINTS	001174	
RECORD	001233	
SIZE	001262	
RETRIV	001300	
TGAMA	033444	
RGAMA	033455	
W	033461	
O	033500	
S	033511	
AHSIR	033515	
BHSTR	033576	
GHSTR	033657	
EHSTR	033740	
FHSTR	034021	
HHSTR	034102	
GHSTR	034163	
HBMERG	034244	
HBS	035036	
LAYER	035727	
NCOL	035731	
THICK	035732	
HAS	035740	
APSTR	036262	
BPSTR	036334	
CPSTR	036361	
OPSTR	036433	
EPSTR	036464	
GPSTR	036505	
FPSTR	036532	
HAMERG	036557	
APCQ	037054	
APPCPQ	037351	
BBETA	037453	
SLOC	040317	
INSTRS	001401	
TRCALC	043360	
CUBRE	043460	
DCALC	044726	
SCALC	045333	
ENERGYA	045631	

TGAMA	033444	
RGAMA	033455	
CUBAT	000477	
W	033461	
SLOC	040317	
TGAMA	033444	
D	033500	
RGAMA	033455	
S	033511	
LAYER	035727	
APSTR	036262	
BPSTR	036334	

CAPSTR	046113	CPSTR	036361
		OPSTR	036433
		EPSTR	036460
		GPSTR	036505
		FPSTR	036532
		CONST	000544
		THICK	035732
		HAS	035740
		APSTR	036262
		D	033500
		SLOC	040317
		CUBAT	000477
		BPSTR	036334
		O	033568
		SLOC	040317
		CUBAT	000477
		CPSTR	036361
		O	033500
		SLOC	040317
		CUBAT	000477
		DPSTR	036433
		FPSTR	036532
		D	033500
		SLOC	040317
		CUBAT	000477
		EPSTR	036460
		GPSTR	036505
		S	033511
		SLOC	040317
		CUBAT	000477
		LAYER	035727
		HAMERG	036557
		FILES	000717
		HAS	035740
		HAMERG	036557
		HAMERG	036557
		CONST	000544
		FILES	000717
		PRINTS	001174
		THICK	035732
		AHSTR	033515
		BHSTR	033576
		CHSTR	033657
		EHSTR	033740
		FHSTR	034021
		HHSTR	034102
		GHSTR	034163
		O	033503
		S	033511
		TGAMA	033444
		RGAMA	033455



BAKSUBM	057532	LAYER	035727
GENB	060005	NCOL	035731
WORK	061213	CONST	000544
		CONST1	000475
		PRINTS	001174
		LAYER	035727
		FILES	000717
		BPMAT	060042
		APCQ	037054
		APPCPQ	037351
		OPPFHQ	060251
		0WQQ	060311
		BBETA	037453
		CONTACT	060652
		TQDISP	001324
MATINS	070174	APCQ	037054
INVR	070246	APPCPU	037351
ABC GEN	070646	CONST1	000475
		CONST	000544
		FILES	000717
		LAYER	035727
		BBETA	037453
		SIZE	001262
		ALPHA	053666
		BPMAT	060042
		FILES	000717
		RECORD	001233
		LAYER	035727
		MATSIZ	001313
		CONTACT	001404
		DWQQ	060311
		BCQQ	072631
		PA	053677
		CONTACT	060652
		INSTRS	001401
		TQDISP	001324
BUILD	100053	HNS	054125
ENERAQ	100147	RNAQ1	100114
		RNAQ2	100136
		THICK	035732
		INSTRS	001401
		TQDISP	001324
		SCAQ	053716
		RNBQ1	100317

	RNBG2	100344						
	RNBQ3	100371						
	HNS	054125						
	THICK	035732						
	INSTRS	001401						
	TQDISP	001324						
	FILES	000717						
	LAYER	035727						
	HNS	054125						
<b>BQMERGE</b>	<b>100534</b>							
	INSRT2	101344						
	INSAD2	101406						
	ENERQQ	101470						
			RDNQQ	101446				
			RDSQQ	101457				
			BCQQ	072631				
			HNS	054125				
			THICK	035732				
			TQDISP	001324				
			INSTRS	001401				
			RNAQ1	100114				
			D	033500				
			SLOC	040317				
			CUBAT	000477				
			INSTRS	001401				
			RNAQ2	100136				
			G	033500				
			SLOC	040317				
			CUBAT	000477				
			INSTRS	001401				
			RNBQ1	100317				
			D	033500				
			INSTRS	001401				
			SLDC	040317				
			CUBAT	000477				
			RNBQ2	100344				
			D	033500				
			SLOC	040317				
			CUBAT	000477				
			INSTRS	001401				
			RDNQQ	101446				
			D	033500				
			SLOC	040317				
			CUBAT	000477				
			INSTRS	001401				
			RNBQ3	100371				
			SLOC	040317				
			CUBAT	000477				
			D	033500				
			INSTRS	001401				
<b>DSB Q</b>	<b>104126</b>							
	PRODUCT	104457						
	SINCD5	104607						
	SQR T	104706						
	ASINCOS	104751						

			REFERENCES
READMS	105107		
SECOND	105242		
BUFFEI	105253		
BUFFEO	105363		
TOCHEK	105467		
REWIND	105561		
WRTIMS	105644		
CPUSYS	105745		
--ENTRY-----ADDRESS--			
KPGEN	041107		
TRCALC	043361	KPGEN	041512
CUBRE	043466	KPGEN	041422
DCAWC	044727	KPGEN	041520
SCALC	045334	KPGEN	041525
ENERGYA	045632	KPGEN	041526
CAPSTR	046114	ENERGYA	045633
CBPSTR	046447	ENERGYA	045634
CCPSTR	046743	ENERGYA	045635
COPSTR	047300	ENERGYA	045636
CEPSTR	047737	ENERGYA	045637
HAMERGE	050257	ENERGYA	046003
INSRT	050413	HAMERGE	050316
INSRT1	050465	HAMERGE	050271
INSAOD	050536	HAMERGE	050336
ENERGYB	050610	KPGEN	041527
CAHSTR	051135	ENERGYB	050611
CBHSTR	051434	ENERGYB	050612
CCHSTR	052001	ENERGYB	050613
CEHSTR	052417	ENERGYB	050614
HBMERGE	053015	ENERGYB	051014
INSFUL	053212	HAMERGE	053050
			053110
			053112
			053114
			053120
			053124

INSHAF	053250	H3MERGE	053026	053030	053052	053056	053116	053122
INSBAO	053306	H3MERGE	053126	053164	053166			
CHOLESK	053345	KPGEN	041607					
PRESF	055175	KPGEN	041741	041761				
DECOMP	056112	KPGEN	041622					
DECMPF	056265	DECOMP	056142					
DECOMP	056433	DECOMP	056207					
FORSUB	056710	KPGEN	041654					
FORSUBF	057070	FORSUB	056747					
FORSUBM	057207	FORSUB	057023					
BAKSUB	057362	KPGEN	041661					
BAKSUBM	057534	BAKSUB	057455	057460				
GENB	060006	FORSUB	056740	057004				
WORK	061220	KPGEN	041706	041716				
MATINS	070177	WORK	063665	063671	063675	063701	063715	063725
			063731	063741	063745	063751	063765	063771
			064001	064005				
INVR	070247	WORK	063470					
ABC GEN	070647	WORK	062035					
BMERGE	071774	WORK	064043					
ELMMAT	073202	KPGEN	042046	042052				
BUILD	100054	ELMMAT	073267	073424	073720			
ENERAQ	100150	KPGEN	041530					
ENERBQ	100417	KPGEN	041531					
BQMERGE	100535	ENERBQ	100504					
INSR12	101345	BQMERGE	100551	100554	100573	100576	100601	

INSA02	101407	BQMERGE	100605	100622
ENERQQ	101471	KPGEN	041532	
ONAQ1	102126	ENERAQ	100177	
DNAQ2	102460	ENERAC	100200	
ONBQ1	102750	ENERBQ	100441	
DNBQ2	103314	ENERBQ	100442	
DNQQ	103662	ENERQQ	101510	
DSBQ	104127	ENERBQ	100443	
PRODUCT	104473	TRCALC	043402	
SIN	104610	CUBRE	043674	043722
COS	104613	TRCALC	043404	
		CUBRE	043676	043724
SQRT	104707	CUBRE	044277	044375
		CHOLESK	053447	
		DECOMP	056316	056370
		DECOMP	056545	056633
		WORK	061460	
		ABCGEN	070757	
ASIN	104755			
ACOS	104752	CUBRE	043704	043763
READMS	105110	KPGEN	041330	041334
		FORSUB	041367	041373
		BAKSUB	056732	056774
		ELIMMAT	057405	057427
			073317	073474
SECOND	105242	KPGEN	041124	
BUFFEI	105254	KPGEN	041576	041600
		OECOMP	056126	056130
		ELMMAT	073240	073245
			073676	073703
BUFFEO	105364	HAMERGE	050302	050303
			050365	050366
		HBMERGE	053033	053034
			053077	053100
			053150	053171
		BMERGE	072020	072021

		072115	072116	074242	074242	000610	000611	100612	100625
ELMMAT	BQMERGE	074230	074235	100557	100560	100626	100627		
KPGEN	HAMERGE	041602	050306	050350	050370				
H3MERGE	DECOMP	053037	053102	056135	056152				
DECOMP	BMERGE	056135	056170	072024	072071				
BMERGE	ELMMAT	072024	072120	073260	073416				
ELMMAT	BQMERGE	073260	073711	100563	100631				
105470									
REWINM	105562	KPGEN	041375	041401	041403	041405	041554	041556	041671
		DECOMP	041720	042146					
		ELMMAT	056115	073230	073366	073654			
WRITMS	105645	KPGEN	041612	056220	056237				
		DECOMP	056220	056754	057036				
		FORSUB	056754	BAKSUB	057470				
MSG=	105775								
RCL=	105762								
SYS=	105747	SECOND	105244						
WNB=	105766								
-----UNSATISFIED EXTERNALS-----									
-----REFERENCES-----									

CORE MAP	20-13-31.	OVERLAY	05-06	CONTROL					
---TIME---	--OAO MODE	--L1--L2--	--TYPE--	-----	-----	-----	USER--++--	CALL--	033443 036674 036673 000001
FWA LOADER	123767	FWA TABLES	120411						-----FWA LOAD--LWA LOAD--BLNK COHN--LENGTH--
-PROGRAM--	-ADDRESS-						--LABELED--	--COMMON--	
ASMBLE	033444						BCINDEX	000101	
							ERROR	000550	
							FILES	000717	





WRITMS	035454	SOLV NEWGEMP	034114 035145	034150 035224	034313	034601
MSG=	035604					
RCL=	035571					
SYS=	035556	SECONO	035444			
WNB=	035575	-----UNSATISFIED EXTERNALS-----				

#### REFERENCES

CORE MAP	20-13.36.	OVERLAY	07.00	CONTROL	033443	036422	036421	000001
---TIME---	---LOAD MODE	--L1--L2----	TYPE	---USER-----+---CALL-----	---	---	---	---
FWA LOADER	123767	FWA TABLES	120351	--LABEL)---COMMON--	BCINDEX	00101		
-PROGRAM---	ADDRESS-				ERRQOR	000550		
FLEX	033444				FILES	000717		
					PRINTS	001174		
					RECORD	001233		
					SIZE	001262		
					RETRIV	00130U		
					MATSIZ	001313		
					CONTACT	001404		
INITB	034216				FILES	000717		
SOLVMOR	034415				RECORD	001233		
					MATSIZ	001313		
					CONTACT	001404		
					PRINTS	001174		
SPCPRT	035752							
EMULT	036071							
SQRT	036122							
READMS	036165							
WRITHS	036320							
---ENTRY---	---ADDRESS-							
FLEX	033445							
INITB	034226							
SOLVMOR	034416	FLEX	033034	033646				
		FLEX	033733					

#### REFERENCES

SPCPRT	035753	SOLVMOR	034653	034667	035111	035125
EMULT	036072					
SQRT	036123	FLEX	034036			
READMS	036166	FLEX	033500	033547	033621	033770
		SOLVMOR	034505	034524	034774	035153
WRTMS	036321	FLEX	033652			
		SOLVMOR	034713	034756	035173	035240

---- UNSATISFIED EXTERNALS ----

#### REFERENCES

CORE MAP	20.13.40.	OVERLAY	10.03	CONTROL	033443	036164	036163	000001
---TIME---	---LOAD MODE	--L1--L2---	TYPE	---USER	---	---	---	---
FWA LOADER	123767	FWA TABLES	120431	--LABLED	--COMMON--	FWA LOAD	--BLNK	
-PROGRAM---	-ADDRESS-	CONTACT	033444	BCINODE	000101			
				ERROR	000550			
				FILES	000717			
				PRINTS	001174			
				RECORD	001233			
				SIZE	001262			
				RETRIV	001300			
				CONTACT	001404			
				MATSIZ	001313			
INITAB	034046							
INITC	034106							

UPDTAX	034244			
UPDTAX2	034534			
MAXMUM	035112			
LINSYS	035214			
ACGOER	035715			
READMS	035727			
WRITMS	036062			
<b>--ENTRY----- ADDRESS--</b>				
CONTACT	033445			
INITAB	034047			
INITC	034111	CONTACT	033522	033527
UPDTAX	034255	CONTACT	033643	033661
UPDTAX2	034546	CONTACT	033723	033741
MAXMUM	035113	UPDTAX UPDTAX2	034462 034635	
LINSYS	035215	UPDTAX UPDTAX2	034360 034732	
ACGOER	035716	LINSYS	035405	035524
READMS	035730	CONTACT INITC	033512 034130	033612 033675
WRITMS	036063	CONTACT	033745	033751
<b>--UNSATISFIED EXTERNALS-----</b>				
				REFERENCES
				PRINTS      001174

REFERENCES

1. Deak, A. L., and Atluri, S., "The Stress Analysis of Loaded Rolling Aircraft Tires," Volume I, Analytical Formulation, Research Contract Final Report, Contract No. F33615-73-C-3002.

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